

Installation Instructions:

- 1)** Remove the timing cover dowel pins on the engine.
- 2)** Use a good crank hub for bearing interference fit.
- 3)** Always use a good gasket.
- 4)** Torque mounting hardware properly.
- 5)** Clock your pump where you want it and Drill & Tap.
- 6)** Once cam has been degreed, the Cap can be installed with a small amount of silicone.